

23th European Fuel Cell Forum – EFCF 2019, 02 – 05 July 2019, Lucerne (CH)

Fuel cell technology adapted for cargo pedelecs

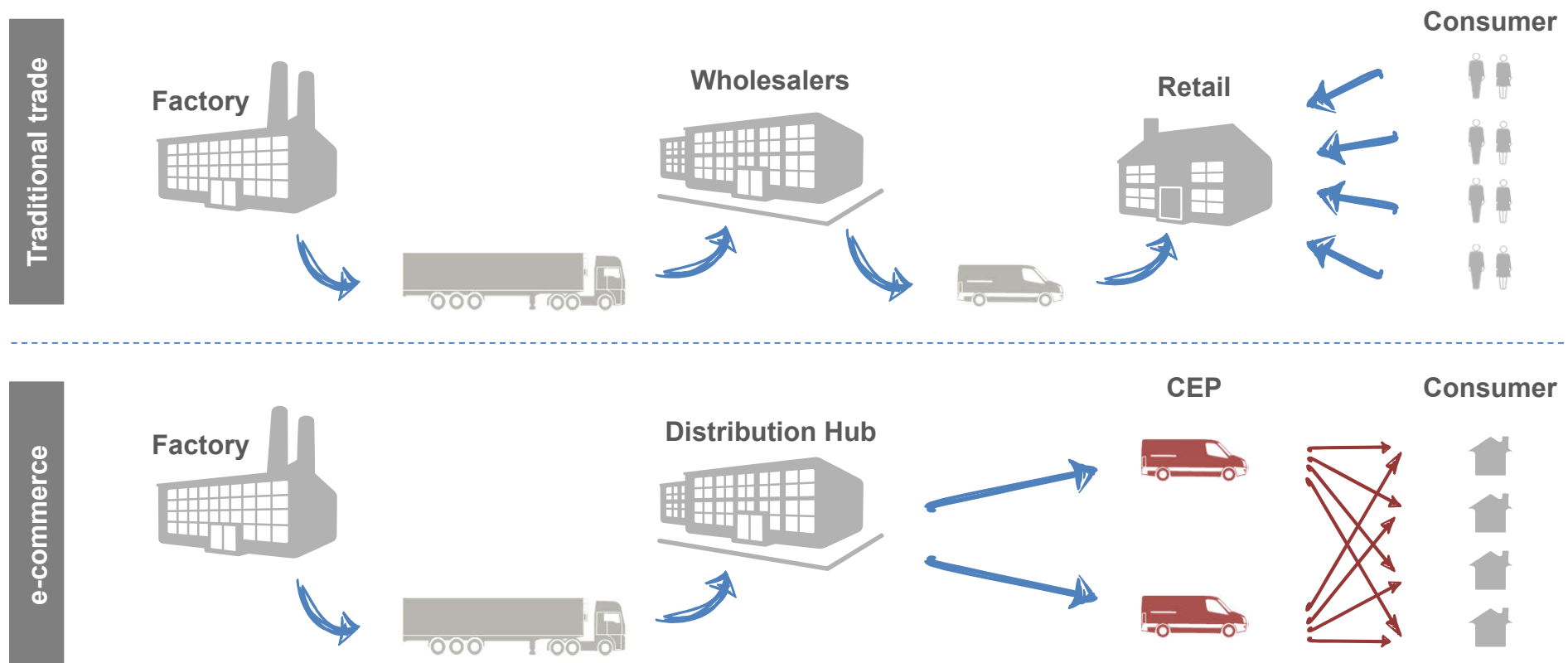
T. Knöri, M. Schulze, I. Bürger, T. Maag



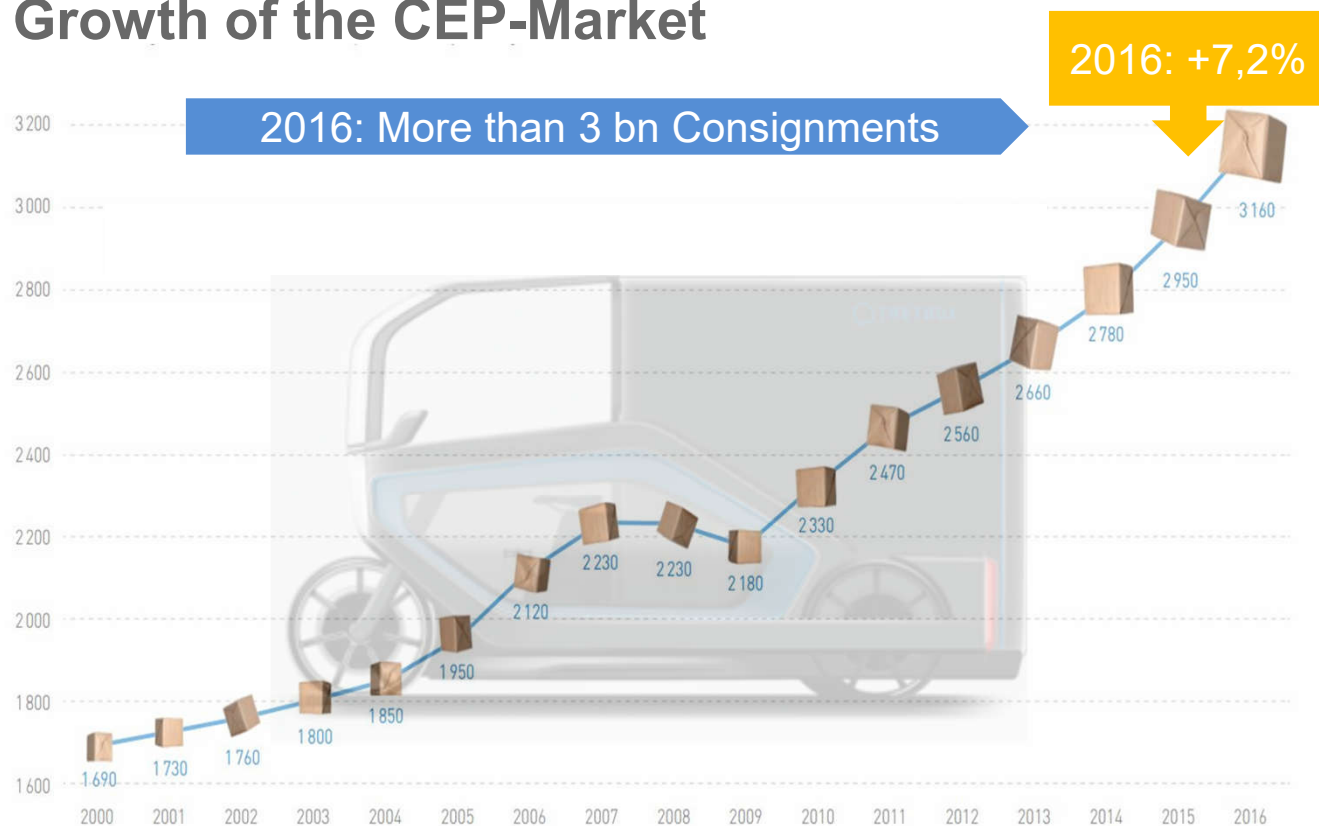
Knowledge for Tomorrow



E-commerce has disrupted Trade related Supply Chains ...



Growth of the CEP-Market



In Germany:

- **3,16 bn Shipments 2017**
- **Delivered by 60.000 Vehicles**

Until 2028:

- **11.400 Fuel Cell Cargo Pedelecs**
- **(22.800 in Europe)**

Shipment Capacity in the german CEP-Market (2000 – 2016)

Source: KEP-Studie 2016, Befragung der KEP-Unternehmen 2017, KE-CONSULT Marktanalyse



... and caused several logistic related Challenges

Growing Emissions



~50% of air pollutant emissions
are related to transport activities¹

More Traffic Jams



~30% of vehicle kilometers
stem from transportation¹

Delivery Delays



~70% of all deliveries
get stuck on the last mile¹

1. In major German cities



Alternatives for Last Mile Delivery already being explored by CEP Providers

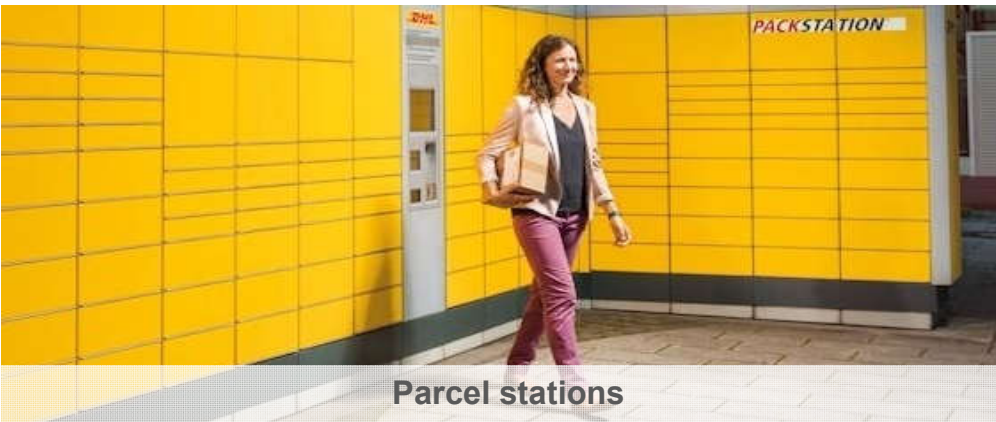
Parcel delivery robots



Car trunk delivery



Unmanned aerial vehicles (UAVs)



Parcel stations



Cargo pedelecs (CPs)



Cargo Pedelecs bear the Potential to address the identified Challenges

Zero (local) emissions



Pedaling power supported by electric propulsion system instead of combustion engine

Reduced congestions



Broader utilization of urban infrastructure (bike/bus lanes, parks, pedestrian areas)

Faster delivery



Higher average speed of CPs on the last mile compared to vans



Key to success of Cargo Pedelecs are a suitable energy source and a tailored logistic concept



FCREX - A compact Fuel Cell Module for Cargo Pedelecs



Range

- **FCREX** fuel cell system provides **5 kWh electric energy**
- **Twice the range** vs. battery at same size due to higher energy density



Fueling

- **FCREX** can be **refueled within minutes**
- Hydrogen **infrastructure available** in key markets and steadily growing



Low
Temperature

- **FCREX** equipped with **modular pre-heater**
- System can be operated **down to -20°C** without performance losses

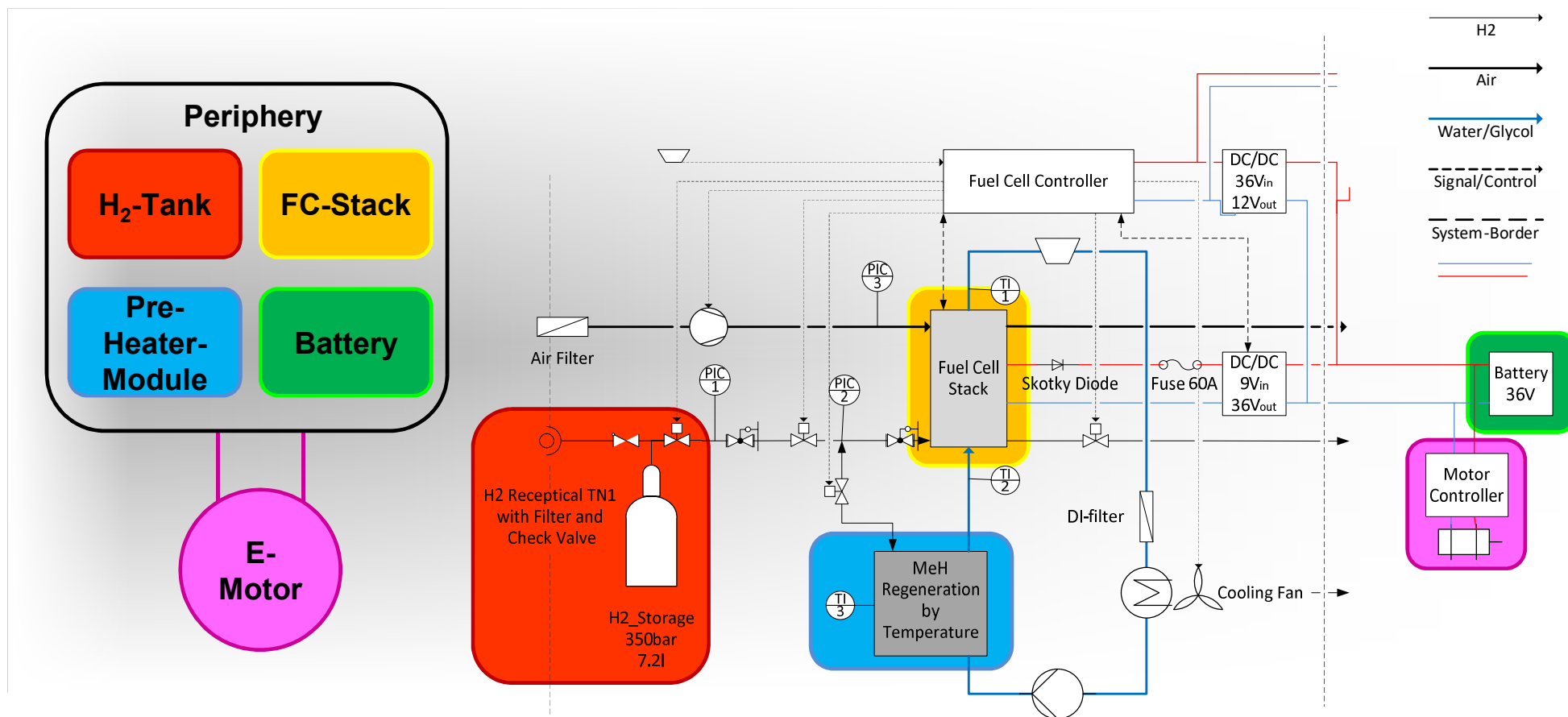


Heating

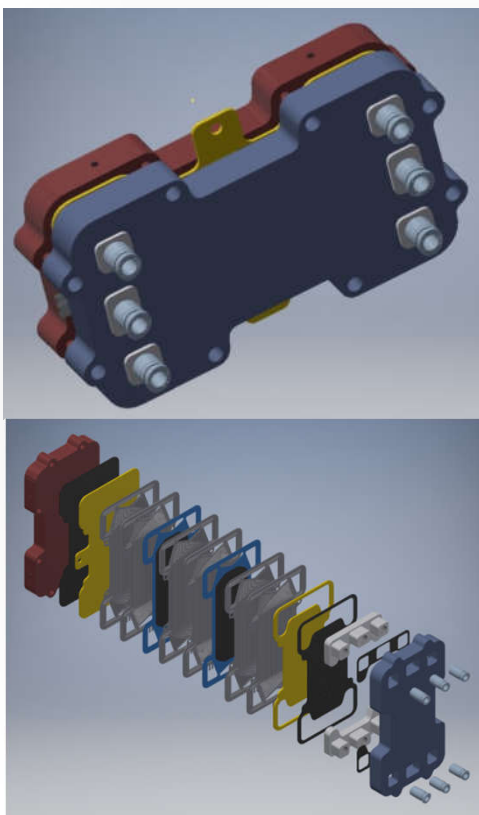
- **FCREX** emits **thermal energy for heating**
- Heat stems from **exothermic reaction** - No impact on range



What is inside the box? FC**REX** – Basic Set-Up



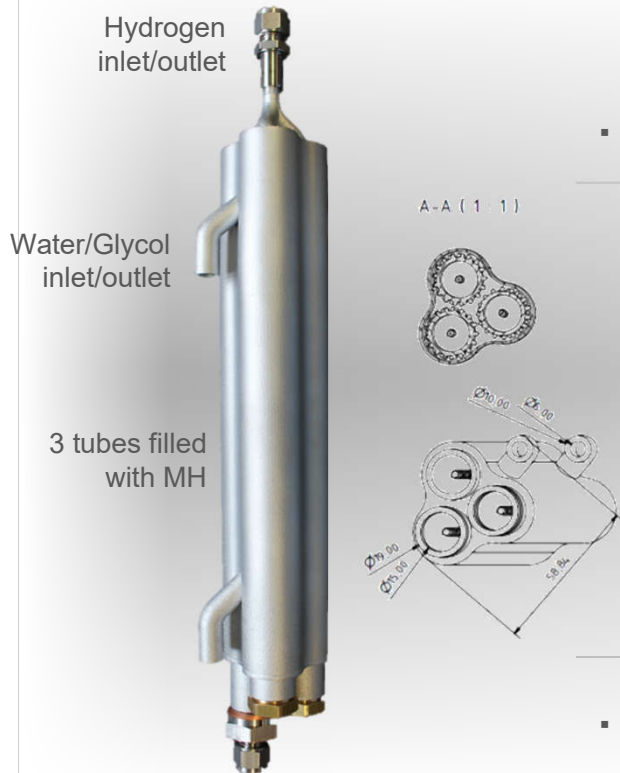
What is inside the box? FC**REX** – Fuel Cell Stack



- Compact FC system for light electric vehicles (LEVs), **max output ~ 750W**
- **Metallic bipolar plates** ensure high durability in tough operating conditions
- Stack consists of **20 cells** with **~ 60 cm² active area** per cell
- Stack **dimensions ~ 215 x 120 x 117 cm**, stack **weight ~ 2000 g**
- Minimum **output voltage 13 V**, maximum **current 60 A**
- **Liquid-cooling** to extend **life span** and improve **cold starting** capabilities



Special feature: **FCREX** pre-heating system with no extra H₂ consumption



- Pre-heating system **enables frost / cold start** and **reduces degradation**
- Based on **metal hydride powder** material - **no extra H₂ consumption**
- Starts immediately from **-20 °C**, preheating to **5 °C** in **< 3 minutes**
- **Integrated heat transfer structure** and **minimal amount of fluid**
- Aluminum **one-piece-design**, **additive manufacturing**, **patent pending**
- Performance | $P_{\text{peak}} = 1 \text{ kW/kg}_{\text{MH}}$ or $0.3 \text{ kW/kg}_{\text{Sys}}$

Photos/drawings: C. Kretschmer, MA, 2019



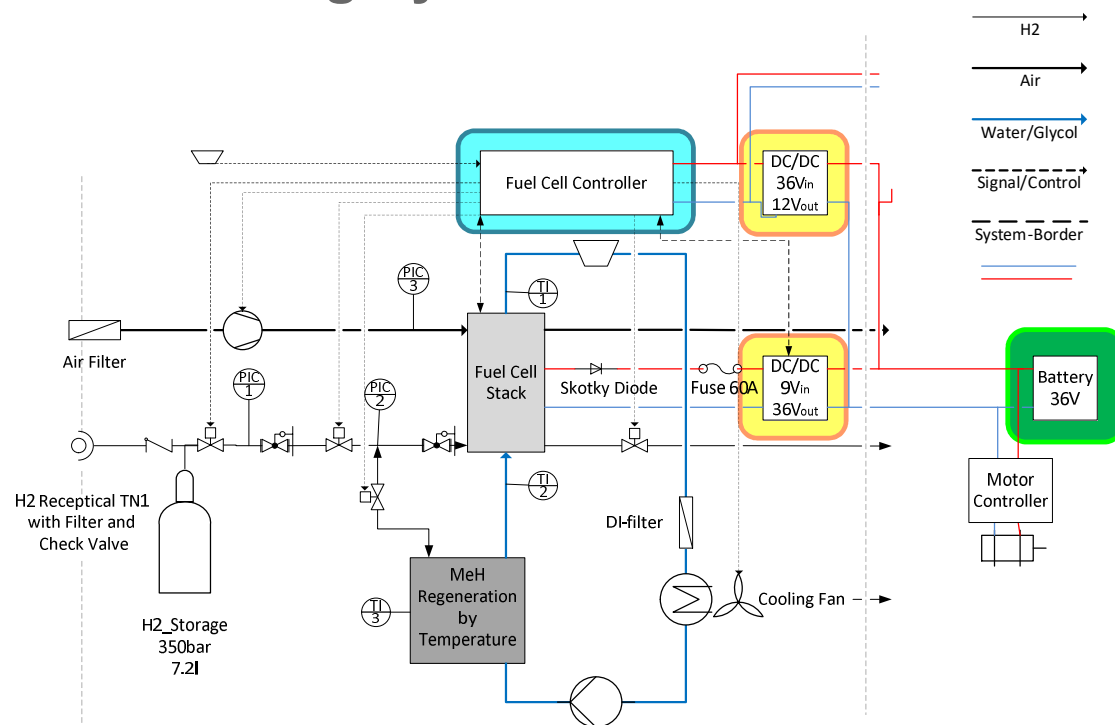
What is inside the box? – Battery & Controlling System

Infrastructure electric:

- Battery: LiFePO4 36V/2,3Ah incl. BMS
- Control system: Controllino Automation, industry-grade PLC with Arduino compatibility
- DC/DC-Converter: Compact onboard charge controller for different fuel cells and hybrid batteries incl. constant main voltage

Infrastructure process engineering:

- Air supply: blower, filter
- Hydrogen supply: Pressure reducers, valves, connectors
- Fluid cooling supply: fluid pump, thermostat-valve, deionizer filter



FCREX is our Solution to power the next Generation of Cargo Pedelecs



- Cargo pedelecs feature a **payload up to 400 kg**
- Freight compartment provides **storage space of 0.5 -1.5 m³**
- **FCREX** can be easily fitted into **any cargo pedelec designs**
- **FCREX** compatible with **existing H₂ pressure tanks**
- **FCCP lightweight tank** (Under preparation)



Interreg Projekt FCCP (Fuel Cell Cargo Pedelec)

I. Technology Validation

Validation of the FC**REX** (Fuel Cell Range Extender) with 50 cargo pedelecs under different commercial, topographic and climatic operating conditions



II. Logistic Concept

Development of logistic concepts which are specially adapted to the performance characteristics of the FC**REX**-powered cargo pedelecs



III. Measure Catalogue for Municipalities

Categorisation and assessment of municipal actions for supporting the integration of FCCP into local supply chains



Acknowledement FCCP

This FCCP (Fuel Cell Cargo Pedelec) project has received funding from the **Interreg** North-West Europe under NWE596 in the program Priority Axis2 Low Carbon, specific objective SO4.



Thank you for your Attention!

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